



Ferrara Pan®

## How Lemonheads Are Made

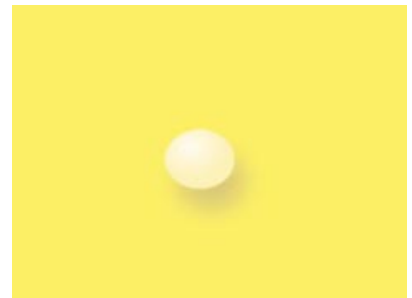
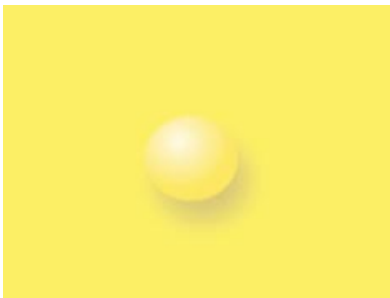
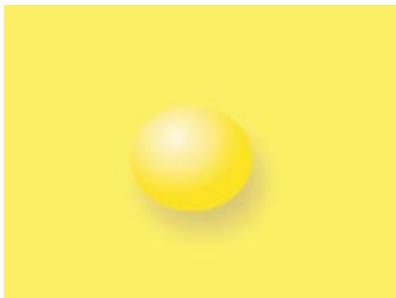
### STEP 1

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Lemonheads start as a hard candy center.

This center is made by blending corn syrup and sugar, then cooking it to 245 degrees Fahrenheit.

This cooked syrup is boiled in a vacuum chamber so that almost no water is left in the candy.



### STEP 2

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When the candy is removed from the vacuum chamber it is a clear, thick, semi-solid lump of candy.



**STEP 3**

Like bread dough, the candy is pulled and kneaded, folding air into the candy.



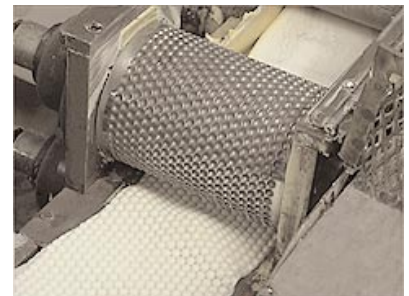
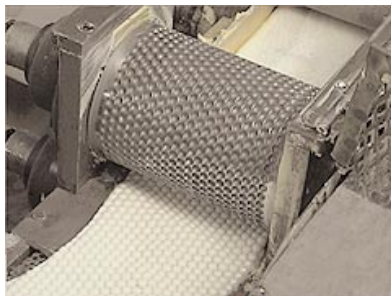
**STEP 4**

Next, the candy is formed into a rope.



**STEP 5**

Still flexible, the candy is pressed between two rollers forming the ball shaped candy centers.



**STEP 6**

The candy passes under a jet of air which brings it to room temperature.



**STEP 7**

Now the candy center is very solid and hard.



**STEP 8**

Next, the candy centers are placed into large stainless steel pans. The candy maker, called the “panner,” adds a corn syrup and sugar mixture to the pan.



**STEP 9**

As the pan rotates, the solution sticks to the candy centers, giving them a sugary coating.



**STEP 10**

The lemonheads grow as several layers of sugar are added to the pan. The sugar sticks to the centers and forms an outer shell.



**STEP 11**

Color and flavor are also added during the shell building process.



**STEP 12**

The candy is put into polishing pans and given a final glaze.



**STEP 13**

The finished Lemonheads are now ready to be packaged into boxes. Flat boxes are fed into the filling machine one at a time.



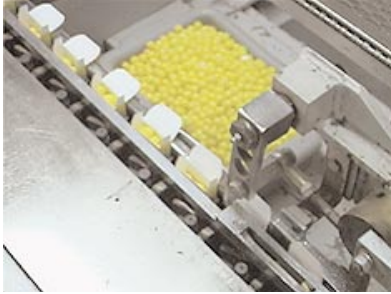
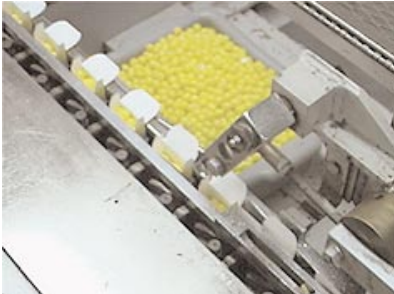
**STEP 14**

A claw opens the box and carries it to a track where the bottom of the box is folded and closed.



**STEP 15**

Lemonheads are dropped into the box and a guide closes the box top.



**STEP 16**

Next, the box falls onto a belt where the box is weighed.



**STEP 17**

The individual boxes are fed into a cardboard display, wrapped in plastic, put into cases, and shipped.

